



TECHNICAL DATA SHEET 102 Matt Additive

General information: 102 Matt Additive is oil-based ink, phthalate free and heavy metals free. 102 Matt Additive is a paste form which can be mixed with such plastisol inks to greatly reduce the gloss associated with a cured plastisol decoration. After adding 102 Matte Additive to your color the result will be a smooth, matt print that will be less tacky or sticky feeling than regular cured plastisol prints. Add 6-10% by weight to any plastisol ink and mix thoroughly.

Commercial trademark: GREEN INK SEIRES



Printing parameters:

Squeegee medium to hard "65-90D".

Mesh-count: (43"-100")

Photo emulsion: solvent resists.

Cleaning: use the recommended ink-cleaner to clean the screen and tools please don't use non-trusted solvent to keen the ink away from hazard and forbidden substances.

Curing & fixation: dry the ink at 80C° for 2-3sec. using flash cure unit, fix the printed film using hot-air convert belt dryer, at 149 C° for 2-3 minutes, the the drying and fixing time can be changed according to the deposit ink layer.

Storage: avoid freezing and high temperature.

Packages: 1kg-5kG-20kg

Note: please mix well before use and test all parameters before production.

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