



TECHNICAL DATA SHEET A504 CLEAR OPAQUA BASE

General information: A clear base that manufactured to be colored with any water-based pigments, to achieve such colors, it is typically suites dark shades as black, navy blue, red and et... This base has a good opacity when print a dark shed onto dark fabric, while not recommended in case of printing light shades onto dark fabric as a white ink must be added to increase shiny and opacity, generally for dark fabric under-base white is a must.

Commercial trademark: ACQUA INK SEIRES



Printing parameters:

Squeegee medium to hard "65-90D".

Mesh-count: (43"-100")

Photo emulsion: water resists.

Clean up: Water

Curing & fixation: dry the ink at 80C⁰ for 2-3sec. using flash cure unit, fix the printed film using hot-air convert belt dryer, at 160 C⁰ for 2-3 minutes, the drying and fixing time can be changed according to the deposit ink layer.

Storage: avoid freezing and high temperature.

Packages: 1kg-5kG-20kg

Note: please mix well before use and test all parameters before production.

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